Dart Aerospace Ltd. Monday, 2/11/2008 2:12:40 PM User: Kim Johnston **Process Sheet** : CU-DAR001 Dart Helicopters Services **Drawing Name** : GASKET Customer Job Number : 37351 **Estimate Number** : 12721 : D353621 Part Number P.O. Number : 2/11/2008 S.O. No. : **Drawing Number** : D3536 REV A This Issue : NC : N/A Prsht Rev. Project Number : // : SMALL /MED FAB ; A First Issue Type **Drawing Revision** : 31995 **Material** Previous Run : 2/18/2008 12 Um: **Due Date** Qty: Each Written By Checked & Approved By : Est Rev:A New Issue 07-02-14 JLM Comment **Additional Product** Job Number: **Machine Or Operation:** Description: Seq. #: 1.0 MNEO60S063 NEOPRENE SHEET 0.063 Comment: Qty.: 0.8928 sf(s)/Unit Total: 10.7138 sf(s) **NEOPRENE SHEET 0.063** Batch: 106614 2.0 WATER JET FLOW WATER JET Comment: FLOW WATER JET 1-Cut as per Dwg D3536 B 8-2-12 Dwg Rev:\_\_ Prog Rev:\_\_\_ 2-Deburr if necessary INSPECT PARTS AS THEY COME OFF MACHINE 3.0 QC2 FB 8-7-19 Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK 4.0 QC8 Comment: SECOND CHECK PACKAGING RESOURCE #1 5.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:\_\_\_\_\_

AS 08/02/13



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NOTE: Date & initial all entries

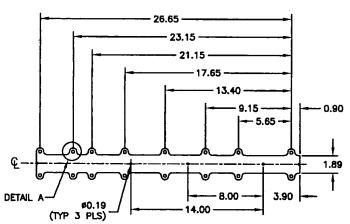
,Date: Monday, 2/11/2008 2:12:40 PM User: Kim Johnston **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: GASKET Job Number: 37351 Part Number: D353621 Job Number: Seq. #: Description: **Machine Or Operation:** FINAL INSPECTION/W/O RELEASE 6.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE \_ 2008/2/13 [/ Job Completion

## **Dart Aerospace Ltd**

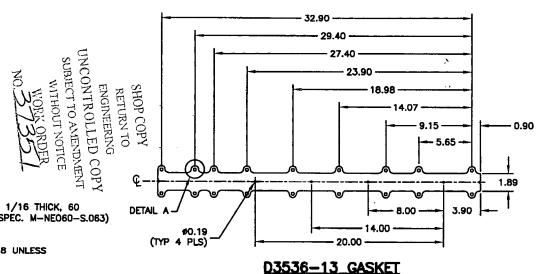
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D3536-11 GASKET



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PURPOSE

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- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)

- 2) FINISH: NONE
  3) PART IS SYMMETRICAL ABOUT &
  4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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- 5) ALL DIMENSIONS ARE IN INCHES
  6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

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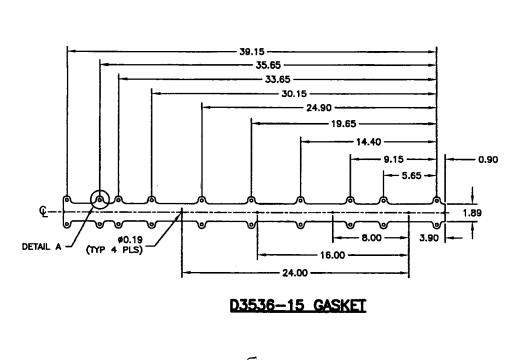
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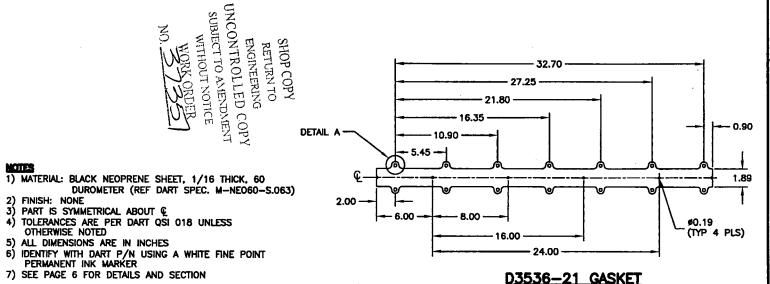
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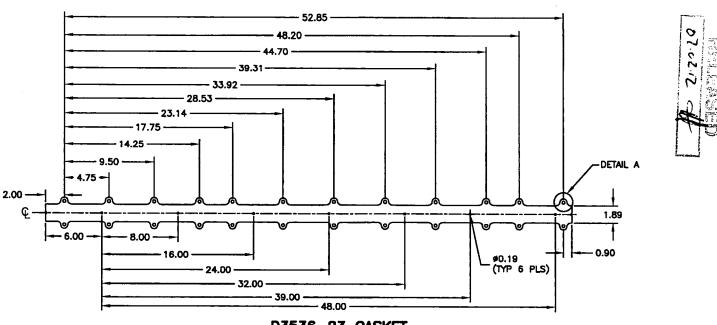
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### D3536-23 GASKET

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  OTHERWISE NOTED

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  PERMANENT INK MARKER
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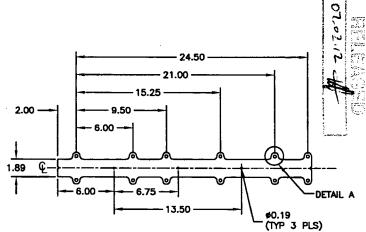
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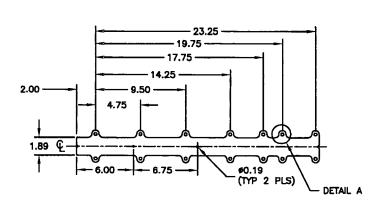
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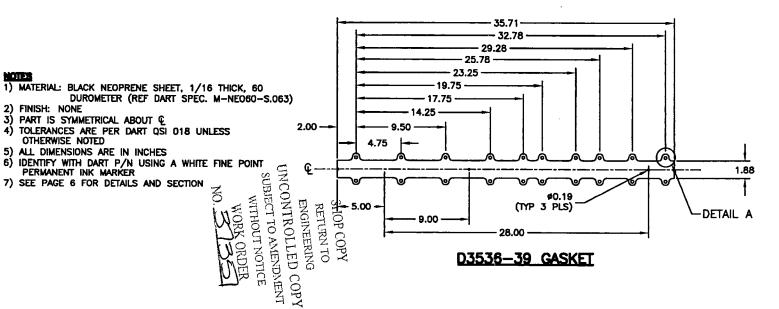
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7) SEE PAGE 6 FOR DETAILS AND SECTION



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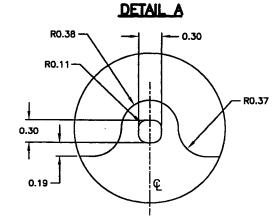
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DART AEROSPACE LTD	Work Order:	37351
Description: GASKET	Part Number:	D3236-31
Inspection Dwg: 03536-21 Rev: A		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

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A		New Issue	KJ/JLM	
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